

# TAN.WOI-1315 Datasheet

1250 Litre Steel Bunded Imperium®  
Waste Oil Tank



Capacity	1250 Litre
Length	2000mm
Width	1250mm
Height	600mm
Weight	Dry (empty): 266kg Wet (full): 1333kg

## General information

A 1250 litre steel banded waste oil tank designed for commercial workshops, garages, and industrial applications. Built with Imperium® Technology.

## Imperium® Technology

Atlantis Tanks' own precision tank design combined with a highly-efficient manufacturing approach. The result is a well-engineered, durable and compliant waste oil storage solution. Patent Pending.

## Suitable for

Waste oils (e.g. from used engine oil, lubricants) and diesel, heating oil, HVO and other compatible liquids (please check before usage)

## Tank Data

### Outer tank dimensions:

(L) 2000mm x (W) 1250mm x (H) 600mm

### Inner tank dimensions:

(L) 1870mm x (W) 1190mm x (H) 598mm

**Brimful capacity:** 1315 litres

**Nominal capacity:** 1249 litres

**Usable capacity:** 1249 litres

## Materials & Compliance

- ✓ Manufactured from structural steel grade S275 JR (BS EN10025-2:2004)
- ✓ Meets BS 799 pt5 standards for steel oil storage tanks
- ✓ Designed in accordance with the **Control of Pollution** (Oil Storage) (England) Regulations 2001 (and equivalent devolved regimes), the **Hazardous Waste** (England & Wales) Regulations 2005, and the **Environmental Protection Act 1990** duty of care, featuring secure bunding, leak-proof steel construction, and clear labelling.

## Connections

- ✓ 1 x 1.5" bund socket
- ✓ 1 x 2" tank to bund vent
- ✓ 1 x 2" bund to atmosphere vent
- On fittings plate:**
- ✓ 1 x integral opening with strainer & lockable lid for safe waste oil disposal
- ✓ 2 x 1.5" tank sockets
- ✓ 1 x 2" top suction drain port with internal suction pipe
- ✓ 1 x 2" tank socket
- ✓ Alarm Mounting Plate



10 Year Tank  
Warranty



High Quality  
British-Made  
Tanks



Bunded Steel  
Tank

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## 1250 Litre Steel Bunded Imperium® Waste Oil Tank

### Specification

- ✓ Removable fittings plate with integral tundish, strainer and lockable lid
- ✓ Full-length bearers for tank stability
- ✓ Lifting eyes for safe manoeuvring
- ✓ Small tin of "touch-up" paint supplied as standard

### Warranty

10 year warranty subject to our T&Cs. Each tank supplied with a warranty manual.

### Base

Install on a strong, level, impermeable base extending beyond the tank footprint, in line with the Control of Pollution (Oil Storage) (England) Regulations 2001 and devolved equivalents.

### Exterior Finish

- ✓ 2 coats of specially formulated anti-rust coating for maximum protection
- ✓ Standard colour: Black (other finishes available on request)

## You may also need

### CONTENTS GUAGES & ALARM OPTIONS



Clock Face Tank Contents Gauge 4ft



Apollo Ultrasonic Tank Contents Gauge



Spiral Float Tank Level Contents Gauge 4ft



Battery Oil Tank High Level Alarm  
- for Steel Tanks

### TANK SERVICE & SECURITY



Extra top coat of paint to be applied



Steel Oil Tank Maintenance Pack



Black Metal Tank Paint - 1 litre



Tel: 0330 999 1100

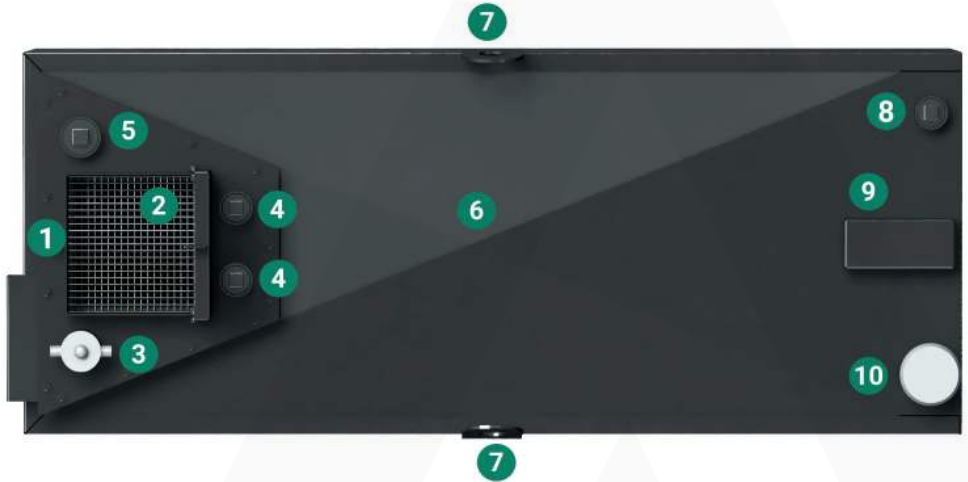
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1250 Litre Steel Bunded Imperium® Waste Oil Tank

Bird's Eye View - Generic for all Steel Waste Oil Tanks



1. Removable fittings plate
2. Waste Oil Inlet with lockable lid
3. 2" top suction drain port with integral suction pipe
4. 2 x 1.5" tank sockets
5. 1 x 2" tank socket
6. Pitched roof for water run-off
7. 2 x lifting eyes
8. 1.5" bund socket for optional bund alarm probe
9. 2" tank to bund vent
10. 2" bund to atmosphere vent with aluminium vent cap



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